

Model: Model-J P1c		Date: 2-Aug-04	No.: MG082001
Modified Article: Transfer Unit		Prepared by: H.Taguchi	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	<input type="checkbox"/> Parts catalog correction	<input type="checkbox"/> Vendor change	<input type="checkbox"/> To meet standards ()
	<input type="checkbox"/> To facilitate assembly	<input checked="" type="checkbox"/> To improve reliability	
	<input type="checkbox"/> Part standardization	<input type="checkbox"/> Other	

The transfer unit has been modified from a transfer brush to a transfer roller system in order to further improve the accuracy of color line positioning.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
G0773841	G0773842	Transfer Unit:Ass'y	1 - 1	X/O*	37	19	

Note: In accordance with this change, the following firmware upgrade and SP mode setting should be done at transfer unit installation.*

Firmware Upgrade, SP Settings at Transfer Unit Installation

- Model J-P1b, Model J-P1CF -

1. Upgrade to the following firmware.

Model:	Code:	Engine Firmware:	System Firmware:
Model J-P1b	G060	B1.28 or newer	2.22 or newer
Model J-P1CF	G060 + G570	B1.28 or newer	1.12 or newer

2. Do the following to allow the machine to detect the new unit..
 1. Access SP2-399-001 [Trans_Cur_Chg] and select "1".
 2. Select "OK".
 3. Exit SP mode and turn the main switch Off/On.

Number:	Description:	Default Setting:	Adjustable Range:
SP2-399-001	Trans_Cur_Chg	0	0: Transfer Brush Type 1: Transfer Roller Type

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- Model J-P1c -

1. Upgrade to the following firmware (SP mode setting is automatically performed).

Model:	Code:	Engine Firmware:	System Firmware:
Model J-P1c	G082	C1.28 or newer	(Unnecessary)

- The firmware for models J-P1c and J-P1b are different (ex. **C1.28** vs. **B1.28**).
- If installing the new transfer unit on a J-P1c machine with Engine **B1.28 or newer** already installed, and you wish to update to a C-version firmware with the same numeric name (e.g. from **B1.28** → **C1.28**), please be sure to 1) first downgrade to B1.27 and then 2) install **C1.28 or newer**. This is because it is not possible to directly update a Bxxx version to a Cxxx version with the same numeric name.